**Background of the Invention** 

Field of the Invention

The present invention relates to a stacked inductor, more particularity, to a

symmetrical stacked inductor made by a semiconductor process and applied to a

radio frequency circuit.

**Description of the Related Art** 

The rapid development of communication technology forced the

communication market to expand and requires more channels. Presently, portable

communication devices have developed into devices with high frequency, light,

thin, short, small and multiple functions so that the requirement of high accuracy,

exactitude, credibility and modularizing is needed. The effect of high frequency

wireless communication focuses on the design of the radio frequency circuit, and

the high frequency inductor of the radio frequency circuit requires a high quality

factor(Q), high self-resonant frequency, low parasitic capacitance output and high

stability, but it is hard to observe all factors during design.

Refer to Fig. 1, the conventional inductor 3, for example: a spiral inductor

and a micro 3D inductor applied to a symmetrical circuit such as an LC voltage

control oscillator (LC VCO) comprising two conventional inductors 3, two

capacitors 5, a cross coupled circuit 7 and a tapped device 9. The design of the LC

voltage control oscillator 1 must be symmetrical. If not, two conventional

inductors have to be used for maintaining the symmetrical property of the

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oscillator circuit. The conventional design occupies a large area of the circuit

layout, is expensive and is ineffective in decreasing phase noise.

**Summary of the Invention** 

It is an object of the present invention to provide a symmetrical stacked

inductor which discloses a structure made up by symmetrical inductors for

decreasing the quantity of inductors in the design of a radio frequency circuit.

It is another object of the present invention to provide a structure made up

by symmetrical stacked inductors which increases the quality factor of the

inductors.

It is still another object of the present invention to provide a structure made

up by symmetrical stacked inductors which decreases the phase noise of the radio

frequency circuit.

The present invention comprises a plurality of conductive layers formed of

symmetrical and geometric conductive layers, and each conductive layer is placed

between respective inter-metal dielectric layers for isolating the conductive layers.

Each conductive layer comprises at least one conductive line forming a

symmetrically and geometrically shaped, for example: rectangle, circle or other

forms, conductive layer. Each inter-metal dielectric layer includes a plurality of

via plugs for connecting upper and lower conductive layers.

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## **Brief Description of the Drawings**

The above and further objects, features and advantages of the invention will become clear from the following more detailed description when read with reference to the accompanying drawings in which:

Fig.1 is a circuit diagram using a conventional inductor in the construction of an LC voltage control oscillator of the prior art;

Fig. 2 is a schematic view of a symmetrical stacked inductor according to an embodiment of the present invention;

Fig. 3A is a symbol diagram of Fig. 2 according to an embodiment of the present invention;

Fig. 3B is a symbol diagram for using two conventional inductors of the prior art;

Fig. 3C is a circuit diagram for using the inductor applied to an LC voltage control oscillator according to an embodiment of the present invention;

Fig. 4A is a wave diagram of a spiral inductor of the prior art;

Fig. 4B is a wave diagram of a micro 3D inductor of the prior art;

Fig. 4C is a wave diagram of a symmetrical stacked inductor according to an embodiment of the present invention;

Fig. 5 is a schematic view of a symmetrical stacked inductor according to another embodiment of the present invention;

Fig. 6 is a schematic view of symmetric stacked inductor according to another embodiment of the present invention;

Fig. 7 is a wave diagram for comparing the quality factor (Q) according to an embodiment of the present invention;

Fig. 8A is a schematic view of the voltage ratio=1:1 of a symmetrical stacked single chip transformer according to an embodiment of the present invention;

Fig. 8B is a schematic view of the voltage ratio=1:2 of a symmetrical stacked single chip transformer according to an embodiment of the present invention;

Fig. 9A is a schematic view of the voltage ratio=1:1 of a symmetrical stacked single chip balun element according to an embodiment of the present invention;

Fig. 9B is a schematic view of the voltage ratio =1:2 of a symmetrical stacked single chip balun element according to an embodiment of the present invention;

Fig. 10A is a wave diagram of the gain response showing the single chip balun element according to an embodiment of the present invention;

Fig. 10B is a wave diagram of the phase response showing the single chip balun element according to an embodiment of the present invention;

Fig.11 is a schematic view of a symmetrical stacked inductor according to another embodiment of the present invention; and

Fig. 12 is a schematic view showing the symmetrical stacked inverting-type transformer according to an embodiment of the present invention.

## **Detailed Description of the Preferred Embodiments**

Refer to Fig. 2, an embodiment of the present invention is directed to a symmetrical inductor 10 formed on the semiconductor and it comprises a first conductive layer 12, a second conductive layer 14, a third conductive layer 16 and a fourth conductive layer 18 wherein each conductive layer 12, 14, 16, 18 is a symmetrically and geometrically shaped conductive layer and on a respective plane of the inter-metal dielectric layer of the semiconductor. The conductive

layers 12, 14, 16, 18 are isolated respectively by an inter-metal dielectric layer (depicted by dotted lines), and each of them use at least a conductive line 20 forming a symmetrical and geometric conductive layer. Further, the diameters of the even conductive layers 14, 18 (second and fourth layers) and those for the odd conductive layers 12, 16 (first and third layers) can be different to reduce parasitic capacitance. The form of the conductive layers 12, 14, 16, 18 could be, for example, circular or other forms. A plurality of via plugs 22 are placed in the inter-metal dielectric layer for connecting the upper and lower side of neighboring conductive layers 12, 14, 16, 18 for electrical conduction. The fourth conductive layer 18 comprises a first port 24 and a second port 25, and the inductor 10 is a symmetrical shape whether from the view of the first port 24 or second port 25. Further, the middle of the inductor 10 can be center-tapped to a common mode voltage at 26.

Refer to Figs. 3A, 3B and 3C, by center-tapping 26 of the inductor 10 s to ground or DC voltage, as shown in Fig. 3A, the construction becomes an inverting-type transformer (refer to Fig. 3B). Referring to Fig. 3C, the inductor 10 applied to an LC voltage controlled oscillator 27 comprising an inductor 10, a set of capacitors 28, a cross-coupled pair 29. When the inductor 10 is used in a symmetrical circuit, the LC voltage controlled oscillator 27 only uses one inductor 10 for replacing two non-symmetrical and independent inductors 3 (FIG. 1) to decrease the design cost and layout circuit area.

Figs. 4A, 4B and 4C, respectively show the one port and two port measurement results of planar spiral inductor (asymmetric), micro 3D inductor (asymmetric), and the proposed symmetric 3D inductors. The one port

measurement is done with the other port being ground. Referring to Figs. 4A and 4B, the one port measurement results of conventional inductors, such as, a spiral inductor and micro 3D inductor, do not totally overlap, leading to bad symmetry properties, as shown by curves 32 and 34 in Figs. 4A and 4B. Referring to Fig. 4C, the wave lines 32 and 34 almost overlap which shows that the inductor is a symmetrical inductor which can be applied to a symmetrical circuit. Therefore, the symmetrical inductor 10 can be applied in a symmetrical circuit to replace the conventional two asymmetric inductors and reduce circuit layout area.

Fig. 5 shows a symmetric two-turn inductors. The inductor wire is composed of upper and lower metal layers, connected in parallel by via plugs, except the cross over point to reduce series resistance. Referring to Fig. 6, in another embodiment of the present invention, the outer turn of the symmetric inductor is composed of a single metal layer, while the inner turn of the inductor is composed of upper and lower metal layers, connected in parallel by via plugs, except the cross over point to reduce series resistance and have better self-resonant frequency.

Referring to Figs. 8A and 8B, a symmetrical stacked single chip transformer 50 comprises a first symmetrical stacked inductor 52 and a second symmetrical stacked inductor 54 wherein the first symmetrical stacked inductor 52 includes a first port 53, and the second symmetrical stacked inductor 54 includes a second port 55. Fig. 8A shows the architecture of a 1:1 transformer, and Fig. 8B shows the architecture of a 1:2 transformer.

Referring to Figs. 9A and 9B, in another embodiment of the present invention, the balun element 60 comprises a first symmetrical stacked inductor 62 and a second symmetrical stacked inductor 64 to form a symmetrical stacked single chip balun element 60 wherein the first symmetrical stacked inductor 62 includes a first port 63, and the second symmetrical stacked inductor 64 includes a second port 65 and a third port 66. Furthermore, the middle of the second symmetrical stacked inductor 64 is center-tapped to a common mode voltage. Fig. 9A shows the 1:1 balun, and Fig. 9B shows the 1:2 balun.

Figs. 10A and 10B respectively show the measurement results of the gain and phase response of the balun element 60. The S21 curve 70 displays the gain response of the first port 63 and the second port 65, and the S31 curve 72 displays the gain response of the first port 63 and the third port 66. Furthermore, the balun element 60 manifests less than 0.8 dB gain mismatch from 5.25 GHz to 6 GHz and the phase error is about 4° for the 5.25 GHz frequency band of interest.

Referring to Fig. 11, in another embodiment of the present invention, the symmetrical stacked inductor 80 is in a 2 turn 2 layer shape, which comprises a first conductive layer 82 and a second conductive layer 83. The symmetrical stacked inductor 80 is different from the embodiment of Fig. 2, which contains two turns on each layer. The symmetric inductor could be composed of n-layers according to the process. A higher inductance is obtained in the same area.

Fig. 12 shows the architecture of a symmetrical stacked inverting-type transformer 85. The inverting-type transformer 85 comprises a symmetrical stacked inductor 80 with the middle point 86 center-tapped to a common mode voltage. A higher coupling coefficient can be obtained due to tighter magnetic coupling within a small area.

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The inductor 10 of the present invention is symmetrical which can be used to replace two asymmetric inductors and save chip area. Also, inductor 10 can be center-tapped to a common mode voltage to form an inverting transformer as is used in an LC voltage controlled oscillator 27.

Therefore, the foregoing is considered as illustrative only of the principles of the invention. Furthermore, since numerous modifications and changes will readily occur to those skilled in the art, it is not desired to limit the invention to the exact construction and operation shown and described, and accordingly, all suitable modifications and equivalents may be resorted to, falling within the scope of the invention.